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Metrics-Based Process Mapping (MBPM) is a tactical-level, visual mapping approach that enables improvement teams to make effective, data-based decisions regarding waste elimination and measure ongoing process performance. The mapping technique, often used to drill down from a value stream map, integrates the functional orientation of traditional swim-lane process maps with time and quality metrics that are essential for designing improved processes.

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What Is a Process? Definition of a Process Process Components Types of Processes Process Management What Is Metrics-Based Process Mapping (MBPM)? Strategic and Methodological Improvement Mapping Preparation Scoping the Process Being Mapped Forming the Mapping Team Mapping Logistics Communication and Data Gathering Mapping Essentials: Understanding the Current State First Pass:

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Metrics-Based Process Mapping (MBPM): What is it? Structured method for process analysis and design, documenting standard work, and monitoring expected performance levels. Visual methodology that integrates key time and quality metrics into conventional cross-functional process maps. 4

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VSM pairs particularly well with Metrics-Based Process Mapping (MBPM) practice. Used together, VSM represents flow of value through a system at a macro level and MBPM represents lower-level implementation steps and processes. Look at Value Stream Mapping

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